

Work Order ID 114787

Thursday, March 13, 2014 2:31:11 PM

114787

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Item ID: D3636-11

Revision ID:

Item Name: Shoulder Harness

Start Date: 3/12/2014 Start Qty: 1.00 ***1***

Required Date: 3/13/2014 Req'd Qty: 1.00 ***1***

Reference: RMA RA111689

Accept

N900040100

Setup Start ***NS1***

Stop ***NS2***

Cust Item ID:

Customer: CHIGH03

Approvals: Process Plan: mf Date: 14-3-13

QC: _____ Date: _____

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3636

Rev B U/R

100

0.00

100

QC

Quality Control

Memo

INSPECT RA 111689 D3636-11 X 1 B97795

0.00

BELTS ARE GOOD BUT WORN

MEL WILL CREATE A WORK ORDER TO TURN INTO D3636-11 USED

~~B114825~~

IT IS TO BE STOCK UNDER D3636-11 USED B114825 ONLY

110

Identify as per dwg & Stock Location: _____

0.00

110

Packaging

Packaging

Memo

0.00

A
see w/o
#114825
mf
14-3-13

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Required Date: 3/13/2014 Req'd Qty: 1.00 *1*

Reference: RMA RA111689

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer: CHIGH03

Approvals: Process Plan: _____ Date: _____

QC: _____ Date: _____

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***Sequence ID/
Work Center ID

120

120

QC

Quality Control

Operation
Description

QC21- Final Inspection - Work Order Release

Memo

Set Up/
Run Hours

0.00

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

MLJ 14-03-24

MF 14-3-13

Picklist Print

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Work Order ID: 114787

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Parent Item: D3636-11

D3636-11

Parent Item Name: Shoulder Harness

Start Date: 3/12/2014

Required Date: 3/13/2014

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 07-09-11 JLM Verified By:EC
IPP Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3636-11		Manufactured	No				Each	1.0000		1			
D3636-11									**				
Shoulder Harness													

Location

Loc Qty

Loc Code

FG

1

104889

1

1 x 97795
mf 14-3-13

RA111689 D3636-11 B104889 B97795

RECEIVED FEBRUARY 25, 2014
INSPECTED MARCH 7, 2014

CUSTOMER: HIGH TERRAIN HELICOPTERS LTD
CONTACT: ANNA STEFANSKA
SHIPPED FROM: NELSON, BC, CANADA

Instructions for RA111689 D3636-11 B104889 B97795

- Belts not worn
- Put back into stock as used parts
- Hold in quarantine till work order for used parts received

Time Estimate = 2 HOURS

Departments Required: Quality & production

Pictures Attached = N/A

QTY INSPECTED = x3 D3636-11 B104889
x1 D3636-11 B97795

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**